




**Innovative uses of milk in human nutrition and health**

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**Presentation highlights**




- ◆ Milk - the Mother Nature's perfect food
- ◆ Physiological functionality
- ◆ Innovative processing of milk
- ◆ The "big three" of functional dairy foods
- ◆ New technologies to produce modern functional dairy foods and nutraceuticals
- ◆ Innovative approaches to milk production

**What is milk.....**




- ◆ Mother nature's most perfect food
- ◆ only material "destined" to be used as food.....
- ◆ .....thus a perfect nutraceutical product
- ◆ Solution, emulsion, colloidal suspension
- ◆ contains caseins, whey proteins, lactose, fats, minerals (importantly Ca and P)
- ◆ also contains about 10 000 other compounds

**What milk can do... topics of some recent research papers....**




- ◆ Dietary protein of animal origin is an essential nutrient for bone health (Bonjour, Switzerland)
- ◆ Dairy foods appear to play a pivotal role in weight loss management (Zemel, USA)
- ◆ Increased intake of dairy products was related to lower periodontitis (Al-Zahrani, Saudi Arabia)

**Catalysts of developments in dairy technology**



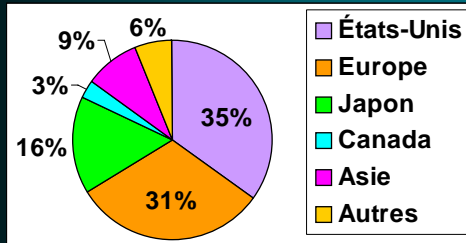
- ◆ Food safety
- ◆ Food quality
- ◆ Physiological functionality
- ◆ Economic advantages
- ◆ Interactions between consumers and technology

**Physiologically functional foods and nutraceuticals**



- ◆ Functional foods: consumed as part of a usual diet, providing benefits beyond basic nutritional functions
- ◆ Nutraceuticals: products isolated/purified from foods, provide physiological benefit or disease protection

## Nutraceuticals market - 71 bill. US \$ worldwide - annual growth 14%



## Two sides of the dairy industry

### Dairy production of milk worldwide - MT

Cow:	500
Buffalo:	75
Goat:	12
Sheep:	10
Other: (camel,yak...)	< 2

### World dairy industry annual turnover - M\$US

Nestle (CH)	18 000
Dean Foods (USA)	8 600
Dary Farmers (USA)	8 500
Danone (FR)	8 100
Arla (DE/SW)	8 000
Fonterra (NZ)	7 900
Lactalis (FR)	7 100

## The traditional dairy industry .....

- ◆ Pasteurization, other heat treatments
- ◆ Control of fat and protein content
- ◆ Membrane processes - "cold-separation"
- ◆ Concentration and drying >>> heat energy
- ◆ Fermented dairy products >>>lactose
- ◆ Cheese making >>>> casein + fat + whey
- ◆ ice cream >>> freezing, frozen storage

## The modern dairy industry .....

- ◆ Processing for maximum health benefits
- ◆ Extraction of valuable milk components
- ◆ Modification of milk and milk components
- ◆ Enrichment of milk with healthful components
- ◆ Production of nutraceuticals from milk
- ◆ Fermentation to convert milk components
- ◆ Milk as carrier of healthful bacteria

## Physiologically functional dairy products

### THREE ASPECTS OF PHYSIOLOGICALLY FUNCTIONAL DAIRY FOODS:

- ◆ 1. Probiotic bacteria (+ prebiotics = symbiotics)
- ◆ 2. Bioactive milk components (lactose, whey proteins, minerals (calcium))
- ◆ 3. Bioactive peptides (produced from milk proteins by fermentation or technology)
- ◆ (4 - also lactose-modified products??)

## Probiotics, prebiotics, symbiotics

- ◆ Healthful bacteria (acidophilus, bifidobacteria, new strains) - from the time of Metchnikoff
- ◆ To maximize probiotic effectiveness - growth promoters (prebiotics - oligosaccharides)
- ◆ New fermented dairy products (bioactive yogurts, Evolus, Gaio)

## Production and/or extraction of valuable milk components

- ◆ Whey proteins
- ◆ Lactoferrin
- ◆ Lactoperoxidase
- ◆ Bioactive peptides
- ◆ Emulsifiers from fat globule membrane
- ◆ Conjugated linoleic acid (CLA)
- ◆ Oligosaccharides

## Milk proteins as nutrients and functional components

### Advantages

- Nutritional value  
(composition, digestibility)
- Solubility/functional properties  
(gel, foam, emulsion)
- Bland flavor
- Biological activities

### Limitations

- Allergenicity
- High cost  
(low concentrations)
- Bland flavor
- Heat sensitivity  
(re - biological activity)

## Bioactive milk (whey) proteins

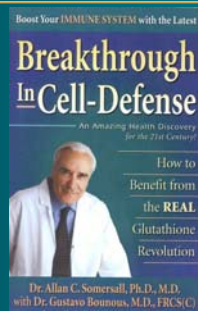
- ◆ Whey proteins have various biological functions important for the newborn:
  - immunoglobulins
  - lactoferrin
  - lactoperoxidase
- ◆ .....or for milk production:  
 $\alpha$ -lactalbumin

## Nutraceutical properties of intact milk proteins

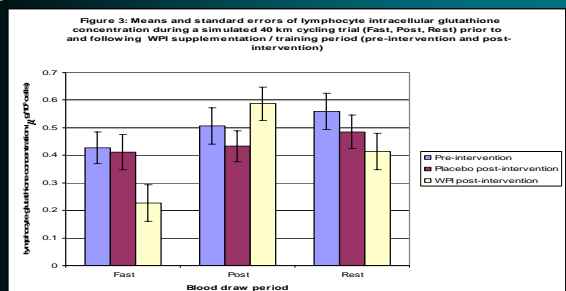
- ◆ Carriers of vitamins, minerals and fatty acids
- ◆ Anti-cancer properties (lactoferrin? WPI)
- ◆ Immunomodulatory properties
- ◆ Hypotensive properties (ACE inhibition)
- ◆ Stimulation of intracellular glutathione
- ◆ Antibacterial properties (lactoferrin, lactoperoxidase)
- ◆ Health improvement in HIV-infected patients

## Immunopotentiality by intracellular glutathione

- Whey protein used as a basis for sport nutrition
- ...but also as an immunopotentiating agent...
- ...based on work of Dr. Gustavo Bounous (McGill University, Montreal)....
- ...promoting intracellular glutathione synthesis



## Intracellular glutathione in lymphocytes of cyclists



## Modification of milk and milk components.....

- ◆ ...to increase the Ca content (UF)
- ◆ ...to avoid allergy problems ( $\beta$ -lactoglobulin)
- ◆ ...to improve the survival of probiotic bacteria
- ◆ ...for increased immunopotentiality
- ◆ ...leading to better utilization of dairy products (protein standardization)
- ◆ ... increasing marketability of dairy products

## ....the case of milk proteins: bioactive peptides

### Two ways to generate bioactive peptides:

- ◆ **Microbial Fermentation**
  - ◆ in dairy products
  - ◆ in a reactor
- ◆ *In vitro* enzymatic hydrolysis

## Bioactive peptides to alleviate hypertension.....

- ◆ 30% of mortality related to hypertension or to its renal, cardiac or cerebral complications
- ◆ Systolic pressure >140 mm Hg
- ◆ Diastolic pressure >90 mm Hg
- ◆ Vasoconstriction of blood vessels involves kidney, blood and adrenal glands via renin, angiotensin & aldosterone

## ACE inhibitors in fermented milk products

- ◆ Calpis (*L. helveticus* + *S. cerevisiae*)
- ◆ Clinical data
- ◆ Significant blood pressure reduction
- ◆ Dose response
- ◆ Examples of peptides identified:
  - Val-Pro-Pro ( $IC_{50} = 9 \mu M$ )
  - Ile-Pro-Pro ( $IC_{50} = 5 \mu M$ )

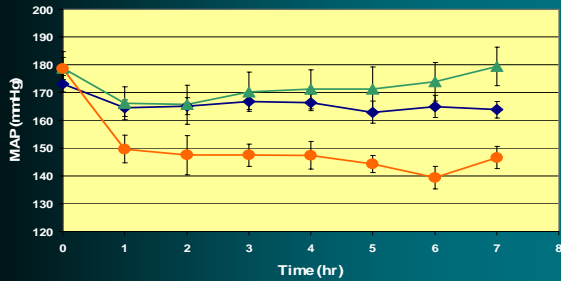
## ACE inhibitory peptides produced from casein

- ◆ Casokinins
- ◆ Clinical data
- ◆ Significant pressure reduction with 10 g/day casein hydrolysate
- ◆ Dose response
- ◆ Example of peptide identified:
  - $\alpha_{s1}$  25-27 Val-Ala-Pro ( $IC_{50} = 2 \mu M$ )

## ACE inhibitory peptides produced from whey protein

- ◆ BSA
- ◆  $\beta$ -lactoglobulin
- ◆ Rat studies
- ◆ Dose response
- ◆ Example of peptides identified:
  - $\beta$ -lg f142-148 ( $IC_{50} = 43 \mu M$ )
  - $\beta$ -lg f102-105 ( $IC_{50} = 172 \mu M$ )

## Blood pressure reduction in SHR model



## Modification of milk and milk components - the case of lactose

- ◆ A unique disaccharide (glu-gal) found in milk
- ◆ Primary source of energy for the newborn
- ◆ Milk of all mammals contains lactose
- ◆ Human milk particularly rich in lactose
- ◆ Bacteria utilize lactose in fermentations
- ◆ Lactose intolerance widespread worldwide

## The problem of lactose in milk and dairy products

- ◆ lack of the ability to digest the lactose in most adult populations worldwide .....
  - lactose maldigestion (normal case for adults)
  - lactose intolerance (real or perceived?)
  - symptoms... flatulence, borborygmi, diarrhea...
- ◆ low lactose and lactose-free dairy products a major industrial opportunity
- ◆ lack of suitable technology a major hindrance

## Concentration of lactose in milk of different mammals

Species	Lactose content (%)	H <sub>2</sub> O content (%)
Human	7.1	87.1
Cow	4.6	87.3
Buffalo	4.8	82.8
Goat	4.3	86.7
Sheep	4.8	82.0

## How widespread is the lactose intolerance problem ?

Lactose intolerance around the world by percentage of population



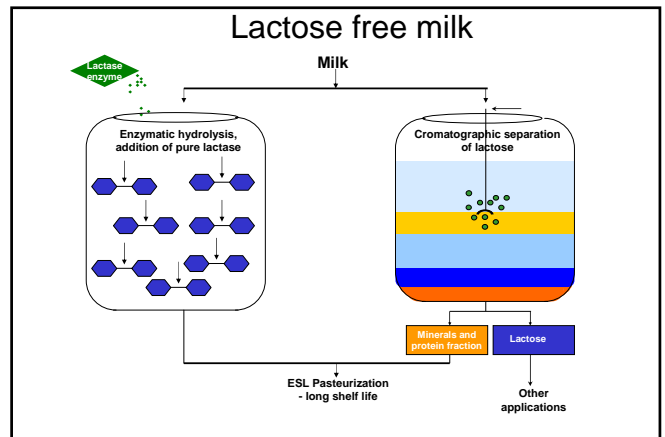
## Alleviating lactose intolerance for increased consumption of dairy foods

- ◆ Lactose hydrolysis (milk becomes sweeter):
  - \* Acid-catalysed hydrolysis
  - \* Immobilised enzyme technology
  - \* Membrane - based enzyme reactors
  - \* Free (soluble) purified enzymes
- ◆ OR.....
- ◆ Lactose - free milk



## The lactose free milk

- ◆ Chromatography used in sugar industry
- ◆ Chromatographic separation of lactose from milk
- ◆ Residual fraction contains all proteins and salts
- ◆ Residual lactose hydrolyzed to produce the same level of sweetness as in milk
- ◆ Final patented process - two streams
- ◆ Result: lactose-free milk (<0.01% lactose)



## Lactose derivatives: GALACTO - OLIGOSACCHARIDES

### Properties

Di-, tri-, tetra- or higher -saccharides  
Intermediate sweetness  
Highly heat and acid stable  
Bifidogenic factor  
Non-digestible

### Applications

Probiotic foods  
Nutraceutical (FOSHU) foods (anticarcinogenic)  
Non-cariogenic foods  
Competing against inulin

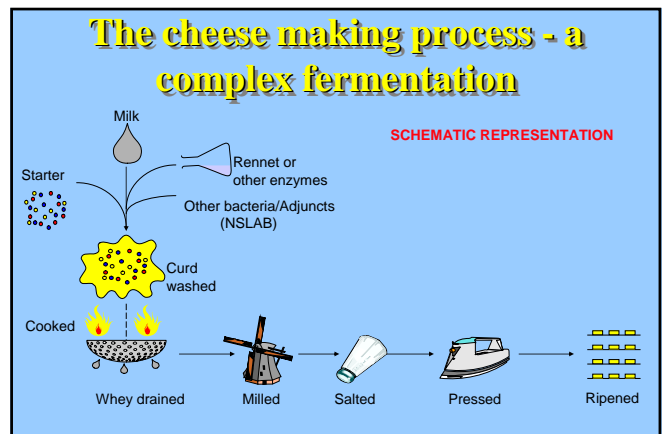
## Innovative approach to a traditional dairy food - cheese



## The importance of cheese in world trade

- ◆ Total production of cheese in the world: 16 MT
- ◆ Total Cheddar production in main countries (kT) :
 

United states	1 275	United Kingdom	240
New Zealand	250 (?)	Australia	160
Canada	130	Ireland	74
- ◆ Total production of Cheddar: > 2 MT (i.e. ~ 15% of all cheese made in the world)  
(Emmental ~ 500 kT; Gouda-type 1.4 MT)



## Bioactive cheese - a traditional food with added health benefits

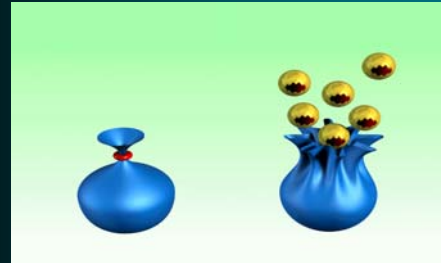
### ◆ Festivo cheese (MTT, Finland):

- low fat milk (+ high CLA content???)
- starter culture containing 12 components
- activity of ACE - inhibitory peptides highest after 13 weeks ripening

### ◆ CLA formation in cheese (ALP, CH)

- lactic and propionic acid bacteria can form CLA during ripening of Emmentaler, blue and other cheeses

## Bacteria as a source of enzymes in cheese ripening



## New trends in milk production

- ◆ Modifications of milk composition:
  - > manipulation of lactose output (?)
  - > milk protein modifications
  - > modifications to immunoglobulin content
- ◆ Modification of milk fat composition (PLFS)
  - > increased CLA production
- ◆ Increased productivity of cows
- ◆ Automated milking systems

## Conjugated linoleic acid (CLA) as a nutraceutical component

- ◆ CLA found in foods of produced by ruminants
- ◆ Product of microbial metabolism
  - in rumen
  - in fermented dairy foods
  - in cheese
- ◆ Several isomers, not all have health benefits

## Proposed healthful effects of Conjugated Linoleic Acid

- ◆ inhibits carcinogenesis / tumorigenesis
- ◆ reduces body fat content
- ◆ increases muscle mass build-up
- ◆ decreases of atherosclerosis
- ◆ mitigates hyperinsulinaemia
- ◆ enhances the immune system
- ◆ alters favourably the LDL/HDL ratio

## Organic milk production and other milk quality issues

- ◆ Automated milking vs. organic milk production
- ◆ Combined effect of feed and breed (e.g. Alps)
- ◆ Increased production of colostrum-like milk
- ◆ Use of Bovine Growth Hormone

**Dairy Technology developments in a context of time**

“ ... most of the technologies that will shape the dairy industry 10-20 years from now are already known...”

“...technology will be both an enabler and a follower of trends...”

(Marshall, IDF Congress, 1998)

**In conclusion...novel uses of milk in nutrition and health**

- ◆ Milk based components can be isolated and used in many other foods
- ◆ Modification of milk components for increased physiological functionality
- ◆ Bacteria “happy” in the milk can be used for improved physiological functionality
- ◆ Dairy products are probably full of still unknown, nutraceutically - interesting components (osteopontin, mucines....)

**BUT.....**

- ARE THE KNOWN OR UNKNOWN COMONENTS REALLY EFFECTIVE IN HUMANS???? ....
- ...and are the concetrations at which they are effective realistic for foods?

**Bioactive cheese made with special care**

