

# **MILK RECORDING SAMPLE VIALS AND CONTAINERS**

**Results of 2002 Questionnaire for ICAR member organisations**



**ICAR Sub-Committee on Milk Meters and Jars  
ICAR Working Group on Milk Testing Laboratories**

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**Zutphen**  
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**February 2003**

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## 1 INTRODUCTION

In March 2002 a meeting was organised with representatives from milk recording organisations and central milk testing laboratories in Sweden, Denmark, Germany (Niedersachsen), The Netherlands and Belgium (Flanders). A number of aspects and developments were identified that supported the strive for further (inter)national harmonisation in materials for sampling and analysis:

- economy of (a larger) scale can result in a lower cost per unit for sample materials;
- the world-wide penetration in the market of new milk-meters (Lactocorder, TruTest), equipped with sampling devices. Harmonisation in sample vials may limit costs for development and otherwise needed adaptations;
- the growing number of automated milking systems (AMS, VMS), accompanied by the introduction of automated sampling devices. International harmonisation in the basic sampling format can promote further development with reduced costs and efforts;
- new concepts for laboratory processing of samples appearing on the world-wide market;
- the temporary transition of analytical activities in case of calamities in laboratories. A harmonised format for sample vials and containers will certainly reduce exchange problems under such stressful circumstances.

The participants in the meeting agreed to seek wider support during the biennial ICAR Sessions that were held in Interlaken (CH) in May 2002. ICAR Board members indicated their support in taking further initiatives under the aegis of the ICAR Sub-Committee on Meters and Jars and the ICAR Working Group on Milk Testing Laboratories.

As a first step, it was decided to make an inventory on the sample materials in use with ICAR members. The questionnaire (see enclosure 1) was prepared by Harrie van den Bijgaart (NL) and Uffe Lauritsen (DK) and was issued to ICAR members in October 2001. This report provides an overview and a brief discussion of the gathered data.

## 2 RESULTS

### 2.1 General

33 replies were received from 27 countries. In many cases replies were representative for the whole country, but also partial replies (i.e. Canada, Switzerland and Ireland) were received. It is also apparent that in a number of replying countries more than one system is used (i.e. Belgium, Germany, Denmark, Spain, Ireland, Italy, Sudan and Tunisia).

The individual results are presented in enclosure 3.

### 2.2 Sample vials

The total volume of sample vials ranges from 14 ml (NL) up to 70 ml (HR and CY). Even 250 ml was mentioned (SDN). Milk volumes vary between 10 and 250 ml. The majority of milk volumes is between 20 and 40 ml.

Vial material is generally plastic, in most cases polypropylene. It is indicated that vials are generally equipped with loose caps. It must be noted that this question may have been misinterpreted, where people have assumed that a septum-like closure was meant with the term 'fixed'.

The height of the used vials ranges from 60 to 160 mm with a majority between 80 and 100 mm.

Apart from Spain (partly), the Netherlands and Sudan, the internal diameter of the vials varies within a rather narrow range of 20 to 30 mm, where for the maximum external diameter 2 to 16 mm has to be added.

Hardly any country reports on the use specific vials, like dedicated vials for AMS/VMS.

### **2.3 Containers at sampling**

Both strips and rectangle/square shaped containers are used in sampling, respectively 8 and 26 out of 33 replies.

Strips do contain 5, 8, 10 or 20 positions. The height of the strip varies between 40 and 84 mm with a heart-to-heart distance between 31 and 50 mm.

Rectangle/square shaped containers contain 2 to 10 rows with 5 to 13 positions per row. 10 positions per row are most predominant. The height of the rack varies between 40 and 165 mm. The heart-to-heart distance within rows and between rows is rather similar. Apart from NL and SD this ranges from 31 to 45 mm with a majority between 35 and 45 mm.

Switzerland reports on the use of containers where sample vials are in a lying position. Other specific racks are hardly used. Only in countries with operational AMS/VMS (Belgium, Germany, Denmark, Spain, the Netherlands and Sweden) some dedicated formats are found.

### **2.4 Containers at analysis**

Many replies indicate that racks/containers at sampling are different from those at analysis. This means that samples are transferred from one format to the other between sampling and analysis.

At analysis, strips do pop up more frequently, 21 out of 33 replies. Strips generally contain 10 or 20 positions. The height of the strips varies between 32 and 84 mm, where heart-to-heart distance is found to be between 35 and 55 mm with a majority around 40 mm.

Rectangle/square shaped racks do contain 5 to 8 rows with 10 to 12 positions each. Their height varies between 40 and 110 mm. Again, the heart-to-heart distance within rows and between rows is rather similar with a majority between 30 and 40 mm.

In two cases the use of Foss manufactured strips is mentioned.

### **2.5 Sample identification**

Sample identification by rack and position number and individual sample identification are mentioned in about equal numbers.

## **3 FURTHER ACTION**

These results and will be evaluated and proposals for a follow-up will be prepared by representatives from the ICAR Sub-committee Meters and Jars and the ICAR Working Group on Milk Testing Laboratories in due time.

### **Acknowledgement**

The provided input by many ICAR members and concerned employees is gratefully acknowledged.

**ICAR QUESTIONNAIRE ON  
MILK RECORDING SAMPLE VIALS AND CONTAINERS**



**Questionnaire for ICAR member organisations**

## **GUIDANCE FOR REPLIES**

1. This questionnaire has been created by members of the ICAR Sub-Committee on Meters and Jars and the ICAR Working Group on Milk Testing Laboratories. Please complete it as fully as you can.
2. If feasible, the enclosure of pictures and drawings of vials and containers with a clear indication of the key dimensions would be appreciated.
3. In case more than one type of vial and containers is applied in your country, you are requested to indicate roughly the number of milk recording samples per year with each of the alternatives. Make a clear and consequent distinguishment throughout the questionnaire, for instance by using headers such as system 1, system 2, etc.

4. After completion, please return this questionnaire to:

**Netherlands Milk Control Station**  
**att. H. van den Bijgaart**  
**P.O. Box 119**  
**7200 AC ZUTPHEN**  
**The Netherlands**

Tel. +31 575 595695

Fax +31 575 543889

e-mail: [vandenbijgaart@mcs-nederland.nl](mailto:vandenbijgaart@mcs-nederland.nl)

5. Thank you for your co-operation!

## **1 Sample vials**

**1.1 What is the total volume of the vial for milk recording samples: .....ml**

**1.2 What is the nominal milk volume for milk recording samples: .....ml**

### **1.3 Material of the vial**

- glass
- plastic, if possible please indicate type of plastic
  - polycarbonate
  - polyethylene
  - polypropylene
  - polysulfone
  - other plastic, .....
- other, .....

### **1.4 Caps/stoppers for the vials**

type:

- individual
  - loose, i.e. not fixed to the vial
  - fixed, i.e. connected by a hinge
- in one piece for all vials in a container, i.e. a gliding strip over the vials or a cover for the whole rack/container
- other, .....

material:

- same as the vial
- rubber stopper
- other, .....

### **1.5 Dimensions of the vial**

height : ..... mm

internal diameter at the top : ..... mm

maximum external diameter including cap/stopper : ..... mm

**1.6 Specific vials**

Are specific vials in use for certain milk meters or with automated milking systems

- no
- yes (please indicate differences)

**1.7 Manufacturer/supplier of sample vials and caps/stoppers**

Name:

Address:



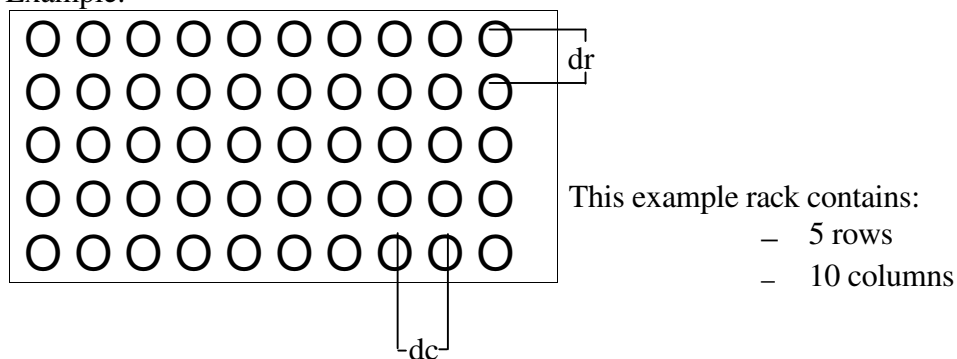
## 2 Sample racks/containers

### 2.1 Racks/containers at sampling

#### 2.1.1 Racks/containers in regular milk recording

- strips (1 row)
  - number of positions : ..... positions
  - height of the rack : ..... mm
  - heart-to-heart distance between positions in a row (dc) : ..... mm
- rectangle- or square-shaped racks
  - number of rows : ..... rows
  - number of columns (= positions per row) : ..... columns
  - height of the rack : ..... mm
  - heart-to-heart distance between positions in a row (dc) : ..... mm
  - heart-to-heart distance between rows (dr) : ..... mm

Example:



- other racks/containers (please draw with indication of dimensions, number of vials and heart-to-heart distance between vials)

### 2.1.2 Specific racks/containers at sampling

Are specific racks/containers in use for certain milk meters or automated milking systems.

- no
- yes (please indicate differences)

### 2.2 Racks/containers at analysis

- strips (1 row)
  - number of positions : ..... positions
  - height of the rack : ..... mm
  - heart-to-heart distance between positions in a row (dc) : ..... mm
- rectangle- of square-shaped racks
  - number of rows : ..... rows
  - number of columns (= positions per row) : ..... columns
  - height of the rack : ..... mm
  - heart-to-heart distance between positions in a row (dc) : ..... mm
  - heart-to-heart distance between rows (dr) : ..... mm
- other racks/containers (please draw with indication of dimensions, number of vials and heart-to-heart distances between vials)

### **3 Sample identification**

#### **3.1 Means of sample identification**

- rack/container number and position number
- individual coding of sample vials

### **4. Name and address of contact person**

#### **4.1 Further correspondence about this questionnaire can be addressed to:**

Organisation :  
Post address :  
ZIP code/City :  
Country :  
Contact person :  
Phone :  
Fax :  
E-mail :

**Summary of results ICAR Questionnaire on milk recording sample vials and containers 2002**

**Country abbreviations (ISO 3166):**

BE	Belgium
CA	Canada
CH	Switzerland
CY	Cyprus
DE	Germany
DK	Denmark
EE	Estonia
ES	Spain
FI	Finland
FR	France
GB	United Kingdom
HR	Croatia
HU	Hungary
IE	Ireland
IL	Israel
IT	Italy
JE	Jersey
KR	South Korea
NI	North Ireland
NL	Netherlands
NZ	New Zealand
SD	Sudan
SE	Sweden
TN	Tunesia
US	United States
ZA	South Africa
ZW	Zimbabwe

**Other abbreviations:**

dc	heart-to-heart distance between positions in a row in mm
dr	heart-to-heart distance between rows in mm
h	height in mm
n.r.	not reported

**Enclosure 3**

**Summary of results ICAR Questionnaire  
on milk recording sample vials and containers 2002**

	BE (Flanders)	BE (Wallone)	CA (Quebec)	CH (Fleckvieh)	CY	DE	DK (1)	DK (2)	EE	ES	FI
<b>1. Sample vials</b>											
total volume of the vial (ml)	42	32	48	50	70	30-60 mostly 50	n.r.	24	50	40-60	35
nominal milk volume (ml)	28	20-30	42	40	50	25-40 mostly 40	30	18	40	30-50	30
vial material	glass	polyeth.	polyprop.	polyprop.	polyprop.	polyeth. polyprop.	polyprop.	polyeth.	polyeth.	glass, polyeth. polyprop.	plastic
type caps/stoppers	ind. loose	ind. loose	ind. fixed	ind. other	ind. loose	ind. loose	gliding strip	ind. fixed	ind. loose	ind. loose	ind. loose
material caps/stoppers	plastic	polyeth.	polyprop.	polyprop.	polyprop.	polyeth. polyprop. rubber other	polyprop.	polyeth.	polyeth.	polyeth., polyprop.	plastic
vial height (mm)	± 80	60	88	96	83	98-105	80	70	80	65-90	65
vial internal diameter (mm)	20	23	30	26	30	22-26	26	23	28	25-35	28
vial max. external diameter (mm)	26	32	45	30	32	27-32	31	28	34	28-39	66
specific vials	yes, polycarbonate vials with Delaval VMS	no	no	no	no	mostly no/ polyprop. vials with barcode/ vials with rubber cap or metal bottom	no	no	no	no	no

**Enclosure 3**

**Summary of results ICAR Questionnaire  
on milk recording sample vials and containers 2002**

	FR	GB	HR	HU	IE (1)	IE (2)	IL	IT (1) future standard	IT (2)	JE	KR	NI
<b>1. Sample vials</b>												
total volume of the vial (ml)	32	35	70	50	30	40	60	50	50	35	30	50
nominal milk volume (ml)	28	30	40	45	26	30	45-50	50	50	20	20	30
vial material	polyprop.	polyprop.	polyprop.	polyeth. polyprop.	plastic	plastic	polyprop.	polyprop.	polyprop.	polyprop.	polyprop.	polyprop.
type caps/stoppers	ind.loose	ind.loose	ind.loose	ind.loose	ind.loose	ind.loose	ind.loose	ind. fixed	ind.loose	ind. loose	ind.loose	ind.fixed
material caps/stoppers	rubber st.	polyeth.	rubber	polyeth. polyprop.	plastic	plastic/ rubber	polyprop.	polyprop.	polyeth.	polyprop.	polyprop.	polyprop.
vial height (mm)	62,2	65	104	91	60	80	100	85	90	65	65	65
vial internal diameter (mm)	28	28	24	30	28	27	30	28	28	23	30	28
vial max. external diameter (mm)	32	35	32	32	34	33	37	46	30	35	35	35
specific vials	no	no	no	no	no	no	different colors for cow, sheep, goat	no	no	no	no	no

**Enclosure 3**

**Summary of results ICAR Questionnaire  
on milk recording sample vials and containers 2002**

	NL	NZ	SD (1)	SD (2)	SE	TN (1)	TN (2)	US	ZA	ZW
<b>1. Sample vials</b>										
total volume of the vial (ml)	14	30	n.r.	250?	n.r.	60	40	50	35	35
nominal milk volume (ml)	10	30	n.r.	250?	18	40	40	40	15	n.r.
vial material	glass	polyprop.	glass/ plastic ?	glass/ plastic	polyprop.	polyprop.	polyprop.	polyprop.	polyprop.	polyeth.?
type caps/stoppers	ind.loose rubber	ind. loose polyeth.	ind. loose rubber stopper	ind. loose foil paper	gliding strip polyprop.	ind. loose polyprop.	ind.loose polyprop.	ind.loose polyprop.	ind.loose softer plastic	fixed polyeth.
vial height (mm)	80	75	100	160	80	72	70	95	65	80
vial internal diameter (mm)	15	25	15	100?	22	30	28	30	28	28
vial max. external diameter (mm)	22	32	16	n.r.	27	34	34	34	37	34
specific vials	no	no	no	no	no	no	no	no	no	no

**Summary of results ICAR Questionnaire  
on milk recording sample vials and containers 2002**

	BE (Flanders)	BE (Wallone)	CA (Quebec)	CH (Fleckvieh)	CY	DE	DK (1)	DK (2)	EE	ES	FI
<b>2. Sample racks/containers</b>											
racks/containers at sampling strips					x	x				x	
number of positions					10	10-18				20	
height of the rack (mm)					42	52-70				40	
heart-to-heart distance (mm)					45	31-35				50	
rectangle/square shaped racks		x				x	x	x	x	x	x
											(disposable cardboard)
no. rows	5	6				6-10	5	5	8	4-10	4
no. columns	10	12				7-12	10	10	10	5-10	6
height of the rack (mm)	100	70				40-165	n.r.	90	150	43-100	70
heart-to-heart distance in row (mm)	±40	35				30-35	34	30	40	40-45	40
heart-to-heart distance between rows (mm)	±40	35				33-36	36	34	40	40-47	40
other racks											
no. rows				x							
				(vials lying)							
				3 rows							
				(2x6,1x7)							
no. columns											
height of the rack (mm)											
heart-to-heart distance in row (mm)											
heart-to-heart distance between rows (mm)											
specific racks											
		yes, with									
	Delaval VMS	yes									
	5 rows x 10 vials	Lely AMS,									
		90 vials									
	h=±85, dc=±32, df=±37										
						no except for AMS shuttles	yes AMS shuttles	no	no	yes, Lely shuttle 10 rows, 6 columns df=21, dc=47	no



**Summary of results ICAR Questionnaire  
on milk recording sample vials and containers 2002**

	FR	GB	HR	HU	IE (1)	IE (2)	IL	IT (1) future standard	IT (2)	JE	KR	NI
<b>2. Sample racks/containers</b>												
racks/containers at sampling strips		x					x	x				x
number of positions		10					5	10				10
height of the rack (mm)		50					40	84				50
heart-to-heart distance (mm)		36					40	42				35
rectangle/square shaped racks	x		x	x	x	x			x	x	x	
no. rows	8		5	10	5	8			2	5	5	
no. columns	12		13	10	10	10			9	10	10	
height of the rack (mm)	80		120	95	80	60			92	50	45	
heart-to-heart distance in row (mm)	35		38	32,1	40	45			35	37	35	
heart-to-heart distance between rows (mm)	35		38	32,1	40	40			35	35	35	
other racks												
no. rows												
no. columns												
height of the rack (mm)												
heart-to-heart distance in row (mm)												
heart-to-heart distance between rows (mm)	no	no	no	no	no	no	no	no	no	no	no	no
specific racks												

**Summary of results ICAR Questionnaire  
on milk recording sample vials and containers 2002**

	NL	NZ	SD (1)	SD (2)	SE	TN (1)	TN (2)	US	ZA	ZW
<b>2. Sample racks/containers</b>										
racks/containers at sampling strips										x
number of positions										8
height of the rack (mm)										n.r.
heart-to-heart distance (mm)										40
rectangle/square shaped racks	x	x	x	x	x	x	x	x	x	x
no. rows	4	6	2	2	6	6	5	6	8	5
no. columns	9	6	6	6	10	10	10	10	10	10
height of the rack (mm)	65	90	155	120	n.r.	90	60	40	70	65
heart-to-heart distance in row (mm)	24	60	33	40	31	35	40	45	35	40
heart-to-heart distance between rows (mm)	27	60	39	35	32	35	40	45	35	40
other racks										x
no. rows										5
no. columns										8
height of the rack (mm)										n.r.
heart-to-heart distance in row (mm)										40
heart-to-heart distance between rows (mm)										40
specific racks	yes AMS shuttles	no	no	no	yes AMS shuttles	no	no	no	no	no

**Summary of results ICAR Questionnaire  
on milk recording sample vials and containers 2002**

	BE (Flanders)	BE (Wallone)	CA (Quebec)	CH (Fleckvieh)	CY	DE	DK (1)	DK (2)	EE	ES	FI
<b>2. Sample racks/containers</b>											
racks/containers at analysis strips	x	x	x	x	x	x			x	x	
number of positions	18	10	10-20	20	20	20			10-20	10-20	
height of the rack (mm)	80	42	mostly 20 45-110	47	47	47			40-49	40-49	
heart-to-heart distance (mm)	45	45	mostly 50 25-43 mostly 40	40	40	40			40-47	40-47	
rectangle/square shaped racks	x	x					x				
no. rows	5	6					5				
no. columns	10	12					10				
height of the rack (mm)	100	70					n.r.				
heart-to-heart distance in row (mm)	± 40	35					34				
heart-to-heart distance between rows (mm)	± 40	35					36				
other racks				x (Foss)		x (circular racks with 90 vials)				x (Foss)	
number of positions				20						20	
height of the rack (mm)										40	
length of the rack (mm)										800	
heart-to-heart distance (mm)										40	
<b>3. Sample identification</b>											
rack/pos. (+cow number)	rack/pos.	rack/pos.	rack/pos. (mostly)/barcode (AMS)	rack/pos.	rack/pos.	rack/pos.	rack/pos.	rack/pos.	rack/pos.	rack/pos.	ind. vials incl. cow ID
ind. vials barcode	ind. vials barcode	ind. vials barcode	ind. vials barcode	ind. vials barcode	ind. vials barcode	ind. vials barcode	ind. vials barcode	ind. vials barcode	ind. vials barcode	ind. vials barcode	ind. vials incl. cow ID

**Summary of results ICAR Questionnaire  
on milk recording sample vials and containers 2002**

	FR	GB	HR	HU	IE (1)	IE (2)	IL	IT (1) future standard	IT (2)	JE	KR	NI
<b>2. Sample racks/containers</b>												
racks/containers at analysis strips	x	x	x	x		x	x	x	x	x	x	x
number of positions	20	10	20	20		15	20 (4x5)	10	18	10	10	10
height of the rack (mm)	50	50	50	45		55	40	84	45	32	42	50
heart-to-heart distance (mm)	40	36	40	40		55	40	42	50	40	38	35
rectangle/square shaped racks					x							
no. rows					5							
no. columns					10							
height of the rack (mm)					40							
heart-to-heart distance in row (mm)					40							
heart-to-heart distance between rows (mm)					40							
other racks					40							
number of positions												
height of the rack (mm)												
length of the rack (mm)												
heart-to-heart distance (mm)												
<b>3. Sample identification</b>												
ind. vials												
rack/pos.												
ind. vials												
rack/pos.												
ind. vials												
ind. vials												
rack/pos.												
ind. vials												
rack/pos.												
ind. vials												
ind. vials												
barcode												
ind. vials												
numbers												
ind. vials												
rack/pos.												
ind. vials												
ind. vials												

**Summary of results ICAR Questionnaire  
on milk recording sample vials and containers 2002**

NL NZ SD (1) SD (2) SE TN (1) TN (2) US ZA ZW

**2. Sample racks/containers**

racks/containers at analysis  
strips

number of positions

height of the rack (mm)

heart-to-heart distance (mm)

rectangle/square shaped racks

no. rows

no. columns

height of the rack (mm)

heart-to-heart distance in row (mm)

heart-to-heart distance between rows (mm)

other racks

x	x	x	x	x	x	x	x
20	20	40	40	45	45	18-20	20
42	40	40	40	45	45	51	40
40	45	40	40	45	45	40	40

number of positions

height of the rack (mm)

length of the rack (mm)

heart-to-heart distance (mm)

**3. Sample identification**

rack/pos. ind. vials ind. vials ind. vials rack/pos. rack/pos. ind. vials rack/pos. ind. vials